



# **AUXILIARY EQUIPMENTS**

ACOUSTIC CHAMBER, DUST COLLECTOR, SPRAY BOOTH, ABRASIVE BLASTING MACHINES



TECHNICAL SPECIFICATION				
Model	PT-301R	PT-601R	PT-1001R	PT-100R-DUO
Abrasive Capacity Metallic (Kg.) Sand(Kg.) Volume (Ltrs)	300 130 85	600 275 200	1000 460 284	1000 460 284
Blast Nozzle Tungsten Carbide lined Orifice (mm) (standard size)	6	8	10	10
Blast Hose ID (mm) Blast Hose Length (mtr) Recommended Air Hose ID (mm)	19 5 19	25 10 25	32 10 32	32 10 32
Approx. Cleaning Rate (sq.Mtr/hour)	5-9	11-15	15-19	15-19
Compressed Air Requirement (CFM @ 6 BAR)	90	135	250	250
Recommended Abrasive size (BSMesh)	25-80	16-80	16-80	16-80
Remote Control Operation	Yes	Yes	Yes	Yes
Continuous Operation	No	No	No	Yes

# PORTABLE ABRASIVE BLASTER

For Surface Preparation & Industrial Cleaning

### SOME PLUS POINTS ....

#### 1. AUTOMATIC FILLING VALVE

The machine is provided with automatic mushroom valve (filling valve) duly hard coated for long service life.

#### 2. TUNGSTEN CARBIDE VENTURI NOZZLE

The long series convergent-divergent tungsten carbide lined blasting nozzle ensures high velocity, evenly distributed blast pattern & higher blasting output and provides lower wear, longer life and greater resistance against breakage.

#### 3. BLASTHOSE

The blast hose is highly abrasion resistant with electrically antistatic property for safe operation, longer life, high flexibility with lower bend radius and light weight.

#### 4. ABRASIVE CONTROL VALVE

The machine is fitted with pinch valve with hand wheel to control the abrasive flow through blast nozzle & to maintain required air to abrasive ratio.

## 5. NEW DEVELOPED "MEC CARBIDE METERING VALVE" (OPTIONAL)

**MEC** Carbide Metering Valve is a New generation abrasive control valve which has following plus points.

- (a). Efficient abrasive flow control
- (b). Smooth Controlling
- (c). Wear Free part duly coated by wear resistance material
- (d). Maintenance free operation

#### 6. ABRASIVE SIEVING

A wire screen is fitted with pneumatic vibrator to sieve abrasive to avoid blast line choking.

#### 7. ABRASIVE TANK CONSTRUCTION

Abrasive tank is fabricated from high quality steel plate in accordance with IS-2825 and hydraulically tested at 250 psig.

#### 8. AUTOMATIC EXHAUST VALVE WITH SILENCER

It vents tank air and thereby machine is depressurized instantly. valve opens automatically with stop of air supply to machine and vice-versa. Silencer is provided to reduce sound during exhaust.

#### 9. AIR FILTER & PRESSURE GAUGE

An online air filter and pressure gauge is provided.

#### 10. BALL VALVE

The machine is fitted with ball valve having stainless steel ball (an anti-corrosive material) to ensure full airflow without pressure loss.

#### 11. REMOTE CONTROL SYSTEM

It places complete on/off control of machine in the hand of operator at blast nozzle. It saves abrasive and air consumption when operator changes position or performs spot blasting and provides added safety to operator and other personnel in the area. The machine is stopped if nozzle falls accidently.









#### **OPERATOR SAFETY WEARS**

- (A). AIRFED BLASTER'S HELMET
- (B). HELMET HOSE
- (C). HELMET AIR CONDITIONER
- (D). AIR BREATHER
- (E). GUM BOOT
- (F). HAND GLOVES
- (G). OPERATOR'S SUIT

**CERTIFICATIONS** 

ISO 9001:2015

AS 9100D, **C€**API SPEC Q1

ISO/IEC 17025:2017



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