

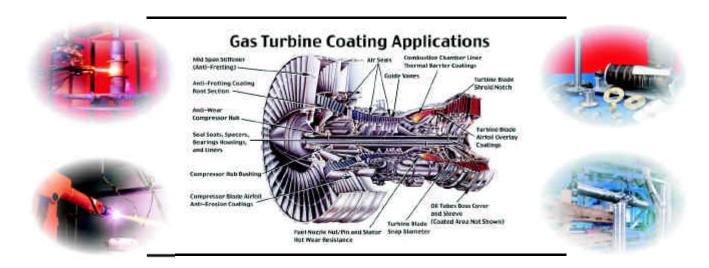


### THERMAL SPRAY FACILITIES

AUTOMATIC SYSTEMS for HVOF, PLASMA, FLAME SPRAY, ARC SPRAY & ROD SPRAY

# **EXCELLENCE IN COATING INNOVATIONS**





#### **ENGINEERED PROTECTIVE COATING TECHNOLOGIES**

Integrating Service, Material and Technology



## A SOLUTION PROVIDER

- 40 years of experience in Surface Engineering.
- Talented pool of Scientists and Engineers.
- In-house Coating & Testing facility.
- Robotic Spray Cells for Plasma & HVOF coating.
- On site coating facilities.
- Manufactures Thermal Spray Guns, Control Panel -CEmarked.
- Manufactures approved Abradable & Bond Coat Powders, Sealers and Rods.
- Laison with IITs, Universities, Technical Research



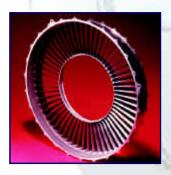


















#### TYPICAL APPLICATIONS

- Jet Engine Blades & Vanes.
- Flame Holders
- Flaps
- Air Seals
- **Shroud Segments**
- Cooling Plates
- Combustion Chambers and Liners
- Fan Disks

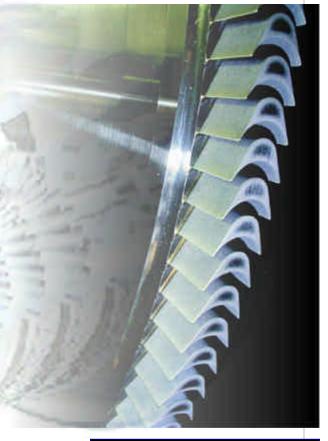


#### has state of art coating facilities such as:

- Robotic Plasma Spray System
- ▶ Robotic HVOF (Liquid & Gas) Spray System
- CombustionWire/Rod Spray System
- Combustion Powder Spray System
- TwinArc Spray System
- Robotic Shot Peening System

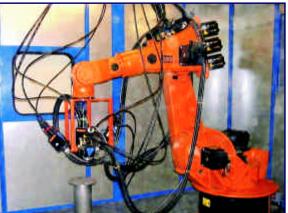
**MEC R&D** is recognized by Ministry of Science & Technology, Govt. of India. It houses numerous testing facilities that meet ASTM standards to characterize the coatings in terms of :

- Wear Testing
- Erosion Testing
- ♦ Thickness Measurement
- Hardness (micro / macro)
- ♦ Bond Strength
- Porosity Testing
- ♦ Surface RoughnessMeasurement
- Online particle diagnostic system by sophisticated camera













#### **CERTIFICATES & APPROVALS**

MEC is committed to achieve the high quality standards its customers have a right to expect. This is why MEC installed a process-oriented integrated environmental and quality management system that has since become a benchmark for the industry.

- Quality Management System ISO-9001:2000 certified by BVQI.
- CE approval for Thermal SprayGuns, Control Panels & Powder Feeders.
- Approval for coating on Aero Engine Parts by Director General Civil Aviation (DGCA).
- Product approval by RCMA, CEMILAC (Ministry of Defence) to manufacture special grade of coating powders & rods.
- Industrial in-house R&D facility recognized by Ministry of Science & Technology
- SE-2A rating from D&B (Dun & Bradstreet) signifying High Performance Capability and High Financial Strength.







#### HVOF COATING Vs HARD CHROME PLATING

Due to strict environmental guidelines and improved mechanical properties in HVOF coatings has replaced Chrome Plating. Some of the components like landing gear, flap or slat tracks etc. are now coated by HVOF. To know more about the techno commercial feasibility of HVOF coating, please call MEC for an expert advice.

**Features HVOF Hard Chrome Installation Cost** Low High Coating Thickness Uniform, high Variable, limited **Chemical Solution Control** None Critical **Deposition Rate** Very rapid Very slow Portability & onsite Capability Yes No Disposal Problem None Yes **Mechanical Properties Improved** Inferior Part Size Limitation None except Yes ID <4" (100 mm)



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